

SECTION 09 77 23  
SOUND-ABSORPTIVE PANELS

PART 1 - GENERAL

1.1 CONDITIONS AND REQUIREMENTS

- A. The General Conditions, Supplementary Conditions, and Division 01 – General Requirements apply.

1.2 SECTION INCLUDES

- A. Two (2) inch fabric finish ceiling cloud panels.

1.3 RELATED SECTIONS

- A. Section 09 51 13 - Acoustical Panel Ceilings: Ceiling grid to accept clouds.

1.4 SUBMITTALS

- A. Product Data: Submit for each type of finish, panel edge, core material, and anchoring device indicated.
- B. LEED Submittals:
1. Product Data for MR Credit 4.1 [and Credit 4.2]: Submit documentation indicating percentages of post-consumer and pre-consumer recycled content for products having recycled content including a statement of cost for each product having recycled content.
  2. Product Data for EQ Credit 4.1: Submit documentation for installation adhesives including a printed statement of VOC content and chemical components.
- C. Shop Drawings: Submit for ceiling panels. Indicate mounting devices and details; details at panel head, base, joints, and corners; and details at ceiling, floor base, and wall intersections. Indicate panel edge and core materials. Include elevations showing panel sizes and direction of fabric weave.
- D. Samples: For each type of fabric or vinyl facing from ceiling panel manufacturer's full range.
1. Fabric or Vinyl Finish: Submit full-width by approximately 12 inches long sample, but not smaller than required to show complete pattern repeat, from dye lot to be used for the Work, and with specified treatments applied. Mark top and face of fabric.
  2. Panel Edge: 12-inch long sample(s) showing each edge profile, corner, and finish.
  3. Core Material: 12-inch square sample at corner.
  4. Mounting Devices: Full-size samples.
  5. Assembled Panels: Approximately 12 by 12 inches, including joints and anchoring devices.
- E. Maintenance Data: Indicate fabric or vinyl manufacturer's written cleaning and stain removal recommendations.
- F. Warranty: Submit sample indicating items covered and length of warranty.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing fabric-wrapped panels with 10 years minimum experience.
- B. Source Limitations: Obtain acoustical treatments through one (1) source from a single manufacturer.

- C. Fire-Test Response Characteristics: Provide wall panel cores with the following fire-test response characteristics as determined by testing per ASTM E136:
  - 1. Flame-Spread Rating: 0.
  - 2. Smoke-Developed Index: 0.
- D. Mockups: Construct mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials, fabrication, and installation.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver wall panels in manufacturer’s original, unopened and labeled packages.
- B. Store and handle in strict compliance with manufacturer’s written instructions and recommendations.
- C. Protect from damage due to weather, excessive temperature, and construction operations.

1.7 WARRANTY

- A. Manufacturer’s standard form in which manufacturer warrants against any defects in workmanship or breakdown of the core material for two (2) years from date of delivery.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: The design for fabric-wrapped wall panels is based on products manufactured by Perdue Acoustics, 4210 Hester Drive, Amarillo, TX 79124; telephone: 800.729.9402, fax 806.374.9450; email: [info@perdueacoustics.com](mailto:info@perdueacoustics.com); Web Site: [www.perdueacoustics.com](http://www.perdueacoustics.com).
- B. Substitutions are not permitted.

2.2 SOUND-ABSORPTIVE PANELS

- A. Two (2) Inch Fabric Finish Ceiling Cloud Panels: Mineral wool core with fiberglass mat front and back; square edges.
  - 1. Core Properties: Flame spread of zero (0), smoke developed rating of zero (0); minimum tensile strength of 2631 lbs/sq ft breaking load, and compressive resistance of 480 lbs/sq ft at 10 percent compression, and horizontal sag of not more than 1/2-inch in four (4) ft.
  - 2. Fabric Facing: Selected from manufacturer’s standard fabric. Bond fabric to face and edges and return at edges a minimum of two (2) inches on back of panels. Provide panels with flat, wrinkle-free surface and tailored corners.
    - a. Rating: Rating of fabric used determines rating of panel as a unit.
    - b. Recycled Content: Provide fabric with post-consumer recycled content.
  - 3. Acoustical Properties: NRC numbers in accordance with ASTM C423 for Type K mounting. Certifiable acoustical data must be provided by an NVLAP-approved, independent testing laboratory.
    - a. Sound Absorption Coefficients (Fabric Finish):

125 Hz	.88	1000 Hz	2.14
250 Hz	1.18	2000 Hz	1.94
500 Hz	1.98	4000 Hz	1.78
		<b>NRC</b>	<b>1.80</b>

## 2.3 ACCESSORIES

- A. Fastening Devices: Manufacturer's standard "Attachment Point Devices". Provide in the following quantities:
  - 1. Four (4) per 4 x 4 ft panel.
  - 2. Four (4) per 4 x 6 ft panel.
  - 3. Four (4) per 4 x 8 ft panel.
- B. Ceiling Hangers: 14-gage stainless steel wire.

## PART 3 - EXECUTION

## 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions for compliance with requirements that affect installation and with requirements for installation tolerances. Notify the Architect in writing of conditions detrimental to proper completion of the work. Do not proceed with work until unsatisfactory conditions have been corrected.

## 3.2 PREPARATION

- A. Measure areas to receive flat panels and establish layout to balance border widths at opposite edges of each area. Avoid using less-than-half-width panels at borders, and comply with layout shown on ceiling plan.

## 3.3 INSTALLATION

- A. Install in strict accordance with manufacturer's written installation instructions and recommendations and approved shop drawings. Coordinate installation with adjacent work to ensure proper clearances.
- B. Hang from provided "Attachment Point Devices" with stainless steel or galvanized 14-guage wire to open steel rafter structure or ceiling tile "T" trim.

## 3.4 CLEANING AND PROTECTION

- A. Clean exposed surfaces of flat panels in accordance with manufacturer's recommendations.
- B. Protect installed products from damage or soiling until completion of project.
- C. Remove and replace flat panels that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage.

END OF SECTION